

AVANTGARDE

AVANTGARDE is a family of thermoplastic counters made by using cotton fabrics and polyester non-woven fabrics. Avantgarde is produced with APP adhesive on both sides. It has been conceived to obtain a perfect pre-moulding with an extraordinary shape retention.

GREY LINE cotton fabric support

Avantgarde 247 APP2	1.00	▼	1.10	Avantgarde 257 APP2	1.00	▼	1.10
Avantgarde 249 APP2	1.15	▼	1.25	Avantgarde 259 APP2	1.25	▼	1.35

BEIGE LINE non-woven or cotton fabric support

Avantgarde 339 APP2	1.15	▼	1.25	Avantgarde 932 APP2	0.85	▼	0.95
Avantgarde 340 APP2	1.30	▼	1.40	Avantgarde 933 APP2	1.15	▼	1.25
Avantgarde 341 APP2	1.40	▼	1.50	Avantgarde 934 APP2	1.35	▼	1.45
				Avantgarde 935 APP2	1.65	▼	1.75

WHITE LINE non-woven or cotton fabric support

Avantgarde 828 APP2	1.00	▼	1.10	Avantgarde 832 APP2	1.45	▼	1.55
Avantgarde 830 APP2	1.15	▼	1.25	Avantgarde 834 APP2	1.60	▼	1.70
Avantgarde 831 APP2	1.25	▼	1.35	Avantgarde 836 APP2	2.00	▼	2.10
Avantgarde 228 APP2	0.85	▼	0.95	Avantgarde 230 APP2	1.25	▼	1.35
Avantgarde 229 APP2	1.05	▼	1.15	Avantgarde 231 APP2	1.35	▼	1.45

BLUE LINE cotton fabric support

Avantgarde 300 APP2	1.05	▼	1.15	Avantgarde 302 APP2	1.35	▼	1.45
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WAY OF USING

The counter is put between upper and lining, then moulded by a special moulding machine. Advisable standard working conditions :

- Temperature of the last : from 100° to 150° according to the type of lining and upper used (natural or synthetic).
- Contact time: from 10 to 20 seconds (higher temperature allows shorter contact time).

The following cold stabilization (given by the above mentioned special machine, with two stations) gives a very well moulded counter.

Avantgarde is specially fit to be pre-moulded by the modern automatic moulding machines. The perfect moulding allows an extraordinary adaptability to the last.