

BITERM

BITERM is a family of thermoplastic counters made by using cotton and non-woven fabrics. Biterm counters are produced with traditional E.V.A. adhesive on both sides and fit any kind of shoes, being available from 0.60 up to 2.20 mm thickness.

BEIGE LINE cotton fabric support

Biterm 239	1.05		▼		1.15	Biterm 242	1.50		▼		1.60
Biterm 240	1.25		▼		1.35	Biterm 244	1.70		▼		1.80
Biterm 241	1.40		▼		1.50	Biterm 246	1.90		▼		2.00

YELLOW LINE non-woven support

Biterm 324	0.45		▼		0.55	Biterm 332	1.45		▼		1.55
Biterm 327	0.80		▼		0.90	Biterm 333	1.50		▼		1.60
Biterm 328	1.00		▼		1.10	Biterm 334	1.70		▼		1.80
Biterm 330	1.20		▼		1.30	Biterm 335	1.85		▼		1.95
Biterm 331	1.35		▼		1.45	Biterm 336	2.05		▼		2.25

Way of using

The counter is put between upper and lining, then moulded by a special moulding machine. Advisable standard working conditions:

- Temperature of the last: from 100° to 150° according to the type of lining and upper used (natural or synthetic).
- Contact time: from 10 to 20 seconds (higher temperature allows shorter contact time).

The following cold stabilization (given by the above mentioned special machine, with two stations) gives a very well moulded counter.