














SINTEX

SINTEX is an impregnated fabric for rigid and semi-rigid toe puffs. It has high breaking resistance during lasting.

On cotton fabric		On non woven polyester	
Sintex 216	0.75  0.85	Sintex 304	0.45  0.55
Sintex 217	0.80  0.90	Sintex 307	0.75  0.85
Sintex 219	1.00  1.10	Sintex 308	0.95  1.05
Sintex 220	1.20  1.30	Sintex 310	1.15  1.25
Sintex 221	1.35  1.45	Sintex 311	1.25  1.35
		Sintex 312	1.40  1.50
		Sintex 314	1.65  1.75
		Sintex 316	2.00  2.20

Way of using

The toe puff is applied by a special pneumatic pressing machine, equipped with eated curved plate, timer and thermostat.

Advisable working condition:

- temperature: 150° - 170°C about.
- Contact time: from 5 to 10 seconds according to the thickness of article.

There is no binding time as to the lasting period.

Lasting

The heat activation of the toe puff and upper is recommended.